

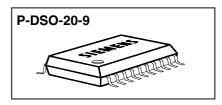


Smart High-Side Power Switch Two Channels: 2 x 60mΩ Status Feedback

Product Summary

Operating Voltage	$V_{bb(on)}$	4.7541V		
	Active channels	one	two parallel	
On-state Resistance	R _{on}	$60m\Omega$	30mΩ	
Nominal load current	I _{L(NOM)}	4.0A	6.0A	
Current limitation	I _{L(SCr)}	17A	17A	

Package



General Description

- N channel vertical power MOSFET with charge pump, ground referenced CMOS compatible input and diagnostic feedback, monolithically integrated in Smart SIPMOS[®] technology.
- Fully protected by embedded protection functions

Applications

- µC compatible high-side power switch with diagnostic feedback for 5V, 12V and 24V grounded loads
- All types of resistive, inductive and capacitve loads
- Most suitable for loads with high inrush currents, so as lamps
- Replaces electromechanical relays, fuses and discrete circuits

Basic Functions

- Very low standby current
- CMOS compatible input
- Improved electromagnetic compatibility (EMC)
- Fast demagnetization of inductive loads
- Stable behaviour at undervoltage
- Wide operating voltage range
- Logic ground independent from load ground

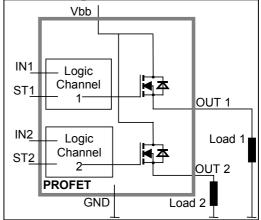
Protection Functions

- Short circuit protection
- Overload protection
- Current limitation
- Thermal shutdown
- Overvoltage protection (including load dump) with external resistor
- Reverse battery protection with external resistor
- Loss of ground and loss of V_{bb} protection
- Electrostatic discharge protection (ESD)

Diagnostic Function

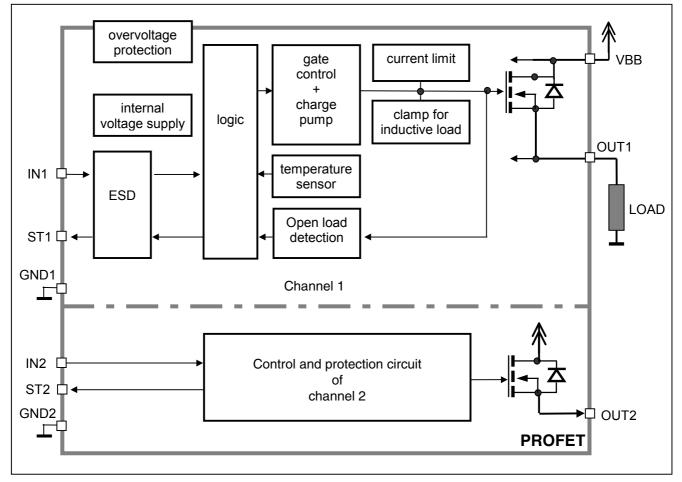
- Diagnostic feedback with open drain output
- Open load detection in ON-state
- Feedback of thermal shutdown in ON-state

Block Diagram



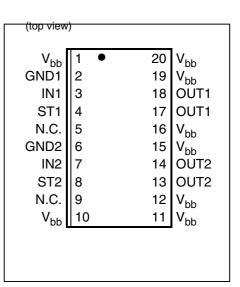


Functional diagram



Pin Definitions and Functions

Pin	Symbol	Function
1,10,	V _{bb}	Positive power supply voltage. Design the
11,12,	~~	wiring for the simultaneous max. short circuit
15,16,		currents from channel 1 to 2 and also for low
19,20		thermal resistance
3	IN1	Input 1,2, activates channel 1,2 in case of
7	IN2	logic high signal
17,18	OUT1	Output 1,2, protected high-side power output
13,14	OUT2	of channel 1,2. Design the wiring for the max.
		short circuit current
4	ST1	Diagnostic feedback 1,2 of channel 1,2,
8	ST2	open drain, low on failure
2	GND1	Ground 1 of chip 1 (channel 1)
6	GND2	Ground 2 of chip 2 (channel 2)
5,9	N.C.	Not Connected



Pin configuration



Maximum Ratings at $T_j = 25^{\circ}C$ unless otherwise specified

Parameter	Symbol	Values	Unit
Supply voltage (overvoltage protection see page 5)	V _{bb}	43	V
Supply voltage for full short circuit protection $T_{j,start} = -40 \dots + 150^{\circ}C$	V _{bb}	24	V
Load current (Short-circuit current, see page 6)	IL.	self-limited	A
$ \begin{array}{l} \hline \text{Load dump protection^{1})} \ V_{\text{LoadDump}} = V_{\text{A}} + V_{\text{s}}, \ V_{\text{A}} = 13.5 \ V \\ R_{\text{I}}^{2)} = 2 \ \Omega, \ t_{\text{d}} = 200 \ \text{ms}; \ \text{IN} = \text{low or high}, \\ \text{each channel loaded with } R_{\text{L}} = 8.0 \ \Omega, \end{array} $	V _{Load dump} ³⁾	60	V
Operating temperature range	Tj	-40+150	°C
Storage temperature range	T _{stg}	-55+150	

¹⁾ Supply voltages higher than $V_{bb(AZ)}$ require an external current limit for the GND and status pins (a 150 Ω resistor for the GND connection is recommended.

²⁾ R_{I} = internal resistance of the load dump test pulse generator

³⁾ $V_{\text{Load dump}}$ is setup without the DUT connected to the generator per ISO 7637-1 and DIN 40839



BTS 728 L2

Power dissipation (DC) ⁴⁾	T _a = 25°C:	P _{tot}	3.7	W
(all channels active)	T _a = 85°C:		1.9	
Maximal switchable inductance, sin $V_{bb} = 12V$, $T_{j,start} = 150^{\circ}C^{4)}$,	ngle pulse			
$I_L = 4.0 \text{ A}, \text{ E}_{AS} = 220 \text{ mJ}, 0 \Omega$	one channel:	ZL	19.9	mH
$I_L = 6.0 \text{ A}, E_{AS} = 540 \text{ mJ}, 0 \Omega$	two parallel channels:		22.3	
see diagrams on page 10				
Electrostatic discharge capability ((Human Body Model)	Ś ST:	V _{ESD}	1.0 4.0	kV
out to all oth acc. MIL-STD883D, method 3015.7 and R=1.5kΩ; C=100pF	ner pins shorted: ESD assn. std. S5.1-1993		8.0	
Input voltage (DC)		V _{IN}	-10 +16	V
Current through input pin (DC)		I _{IN}	±2.0	mA
Current through status pin (DC)		I _{ST}	±5.0	
see internal circuit diagram page 9				

Thermal Characteristics

Parameter and Conditions		Symbol	Values			Unit
			min	typ	Max	
Thermal resistance						
junction - soldering point ^{4),5)}	each channel:	R _{thjs}			13.5	K/W
junction - ambient ⁴⁾	one channel active:	R _{thja}		41		
	all channels active:			34		

⁴⁾ Device on 50mm*50mm*1.5mm epoxy PCB FR4 with 6cm² (one layer, 70μm thick) copper area for V_{bb} connection. PCB is vertical without blown air. See page 15

⁵⁾ Soldering point: upper side of solder edge of device pin 15. See page 15



Electrical Characteristics

Parameter and Conditio	ns, each of the t	wo channels	Symbol		Values		Unit
at Tj = -40+150°C, V_{bb} = 12 V	V unless otherwis	e specified		min	typ	Мах	
Load Switching Capabil	ities and Cha	racteristics					
On-state resistance (Vbb	to OUT); IL = 2	A, $V_{\text{bb}} \ge 7V$					
ea	ch channel,	T _j = 25°C:	R _{ON}		50	60	mΩ
	-	T _j = 150°C:			100	120	
two para see diagram, page 11	llel channels,	T _i = 25°C:			25	30	
Nominal load current	one char	nnel active:	I _{L(NOM)}	3.6	4.0		Α
two	parallel chanı	nels active:		5.5	6.0		
Device on PCB ⁶⁾ , $T_a = 85^{\circ}C$,	Tj ≤ 150°C						
Output current while GND $V_{bb} = 30 V, V_{IN} = 0,$	disconnected o	r pulled up;	I _{L(GNDhigh)}			2	mA
see diagram page 9; (not teste	d specified by dea	sign)					
Turn-on time ⁷⁾	IN _ to	90% V _{OUT} :	t _{on}	30	100	200	μs
Turn-off time	IN T to	10% V _{оит} :	t _{off}	30	100	200	
$R_L = 12 \Omega$							
Slew rate on 7)		T _j = -40°C:	dV/dt _{on}	0.15		1	V/µs
10 to 30% V_{OUT} , $R_L = 12$	Ω T _j = 25°	°C150°C:		0.15		0.8	
Slew rate off ⁷⁾		$T_{i} = -40^{\circ}C$:	-dV/dt _{off}	0.15		1	V/µs
70 to 40% V_{OUT} , $R_L = 12$	Ω T _j = 25°	°C150°C:		0.15		0.8	

Operating Parameters

Operating voltage	Tj=-40	V _{bb(on)}	4.75		41	V
	T _j =25150°C:				43	
Overvoltage protection ⁸⁾	T _j =-40°C:	V _{bb(AZ)}	41			V
$I_{bb} = 40 \text{ mA}$	T _j =25150°C:		43	47	52	
Standby current ⁹⁾	T _j =-40°C25°C:	I _{bb(off)}		10	18	μA
$V_{IN} = 0$; see diagram page 10	T _j =150°C:				50	
Leakage output current (includ	ed in I _{bb(off)})	I _{L(off)}		1	10	μA
VIN = 0						
Operating current ¹⁰⁾ , $V_{IN} = 5V$,						
$I_{GND} = I_{GND1} + I_{GND2},$	one channel on:	I _{GND}		0.8	1.5	mA
	two channels on:			1.6	3.0	

⁶⁾ Device on 50mm*50mm*1.5mm epoxy PCB FR4 with 6cm² (one layer, 70μm thick) copper area for V_{bb} connection. PCB is vertical without blown air. See page 15

¹⁰⁾ Add I_{ST} , if $I_{ST} > 0$

⁷⁾ See timing diagram on page 12.

⁸⁾ Supply voltages higher than V_{bb(AZ)} require an external current limit for the GND and status pins (a 150Ω resistor for the GND connection is recommended). See also V_{ON(CL)} in table of protection functions and circuit diagram on page 9.

⁹⁾ Measured with load; for the whole device; all channels off



Parameter and Conditions, each of the two channels	Symbol			Unit	
at Tj = -40+150°C, V _{bb} = 12 V unless otherwise specified		min	typ	Max	

Protection Functions

Current limit, (see timing diagrams, pag	ge 13)					
	T _j =-40°C:	I _{L(lim)}	21	28	36	Α
	T _j =25°C:		17	22	31	
	Tj =+150°C:		12	16	24	
Repetitive short circuit current limit	,					
$T_{j} = T_{jt}$	each channel	I _{L(SCr)}		17		Α
two p	arallel channels			17		
(see timing diagrams, page 13)						
Initial short circuit shutdown time	T _{j,start} =25°C:	t _{off(SC)}		2.4		ms
(see timing dia	grams on page 13)					
Output clamp (inductive load switcl						V
at VON(CL) = Vbb - VOUT, IL= 40 mA	T _j =-40°C:	V _{ON(CL)}	41			
Tj	=25°C150°C:		43	47	52	
Thermal overload trip temperature		T _{jt}	150			°C
Thermal hysteresis		ΔT_{jt}		10		Κ

Reverse Battery

Reverse battery voltage ¹²⁾	-V _{bb}	 	32	V
Drain-source diode voltage ($V_{out} > V_{bb}$) IL = -4.0 A, Tj = +150°C	-V _{ON}	 600		mV

¹¹⁾ If channels are connected in parallel, output clamp is usually accomplished by the channel with the lowest V_{ON(CL)}

¹²⁾ Requires a 150 Ω resistor in GND connection. The reverse load current through the intrinsic drain-source diode has to be limited by the connected load. Power dissipation is higher compared to normal operating conditions due to the voltage drop across the drain-source diode. The temperature protection is not active during reverse current operation! Input and Status currents have to be limited (see max. ratings page 4 and circuit page 9).



Parameter and Conditions, each of the two channels	Symbol	Values		Unit	
at T _j = -40+150°C, V_{bb} = 12 V unless otherwise specified		min	typ	Max	

Diagnostic Characteristics

Open load detection current, (on-condition)				
each channel	I _{L (OL)}	10	 500	mA

Input and Status Feedback¹³⁾

Input resistance (see circuit page 9)		R _I	2.5	3.5	6	kΩ
Input turn-on threshold voltage		V _{IN(T+)}	1.7		3.2	V
Input turn-off threshold voltage		V _{IN(T-)}	1.5			V
Input threshold hysteresis		$\Delta V_{IN(T)}$		0.5		V
Off state input current	V _{IN} = 0.4 V:	I _{IN(off)}	1		50	μA
On state input current	$V_{IN} = 5 V$:	I _{IN(on)}	20	50	90	μA
Delay time for status with open load after switch off; (see diagram on page 14)		t _{d(ST OL4)}	100	520	900	μs
Status invalid after positive input slope		t _{d(ST)}			500	μs
(open load)						
Status output (open drain)						
Zener limit voltage	I _{ST} = +1.6 mA:	$V_{\text{ST(high)}}$	5.4	6.1		V
ST low voltage	I _{ST} = +1.6 mA:	V _{ST(low)}			0.4	

 $^{^{\}rm 13)}\,$ If ground resistors $\rm R_{GND}$ are used, add the voltage drop across these resistors.



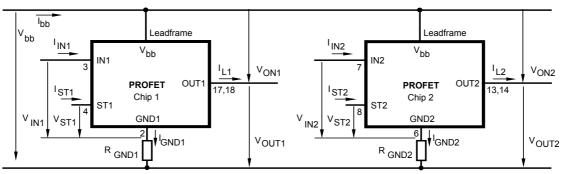
Truth Table

Channel 1	Input 1	Output 1	Status 1
Channel 2	Input 2	Output 2	Status 2
	level	level	BTS 728L2
Normal	L	L	Н
operation	н	н	н
Open load	L	Z	Н
-	н	н	L
Overtem-	L	L	Н
perature	н	L	L

L = "Low" LevelX = don't careZ = high impedance, potential depends on external circuitH = "High" LevelStatus signal valid after the time delay shown in the timing diagrams

Parallel switching of channel 1 and 2 is easily possible by connecting the inputs and outputs in parallel. The status outputs ST1 and ST2 have to be configured as a 'Wired OR' function with a single pull-up resistor.

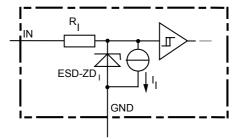
Terms



Leadframe (V_{bb}) is connected to pin 1,10,11,12,15,16,19,20 External R_{GND} optional; two resistors R_{GND1}, R_{GND2} = 150 Ω or a single resistor R_{GND} = 75 Ω for reverse battery protection up to the max. operating voltage.

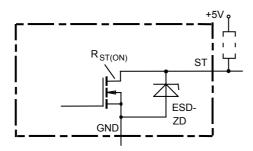


Input circuit (ESD protection), IN1 or IN2



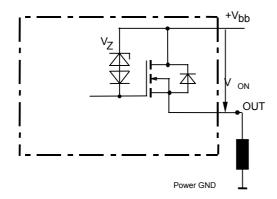
The use of ESD zener diodes as voltage clamp at DC conditions is not recommended.

Status output, ST1 or ST2



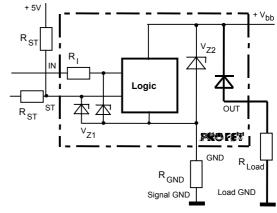
ESD-Zener diode: 6.1 V typ., max 5.0 mA; $R_{ST(ON)}$ < 375 Ω at 1.6 mA. The use of ESD zener diodes as voltage clamp at DC conditions is not recommended.

Inductive and overvoltage output clamp, OUT1 or OUT2



 V_{ON} clamped to $V_{ON(CL)} = 47$ V typ.

Overvolt. and reverse batt. protection

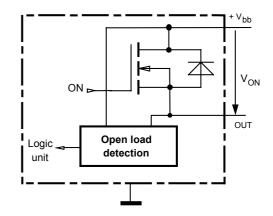


 $V_{Z1} = 6.1 \ V \ typ., \ V_{Z2} = 47 \ V \ typ., \ R_{GND} = 150 \ \Omega, \\ R_{ST} = 15 \ k\Omega, \ R_I = 3.5 \ k\Omega \ typ.$

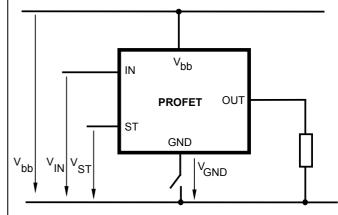
In case of reverse battery the load current has to be limited by the load. Temperature protection is not active

Open-load detection OUT1 or OUT2

ON-state diagnostic Open load, if $V_{ON} < R_{ON} \cdot I_{L(OL)}$; IN high



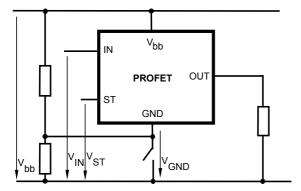
GND disconnect



Any kind of load. In case of IN = high is $V_{OUT} \approx V_{IN} \cdot V_{IN(T+)}$. Due to $V_{GND} > 0$, no V_{ST} = low signal available.

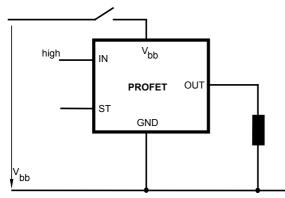


GND disconnect with GND pull up



Any kind of load. If $V_{GND} > V_{IN} - V_{IN(T+)}$ device stays off Due to $V_{GND} > 0$, no $V_{ST} =$ low signal available.

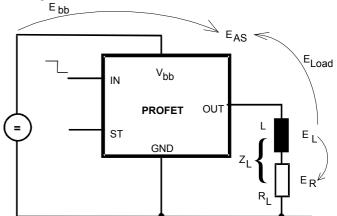
V_{bb} disconnect with energized inductive load



For inductive load currents up to the limits defined by Z_L (max. ratings and diagram on page 10) each switch is protected against loss of V_{bb} .

Consider at your PCB layout that in the case of Vbb disconnection with energized inductive load all the load current flows through the GND connection.

Inductive load switch-off energy dissipation



Energy stored in load inductance:

$$\mathsf{E}_{\mathsf{L}} = \frac{1}{2} \cdot \mathsf{L} \cdot \mathsf{I}_{\mathsf{L}}^2$$

While demagnetizing load inductance, the energy dissipated in PROFET is

 $E_{AS} = E_{bb} + E_L - E_R = V_{ON(CL)} \cdot i_L(t) dt,$

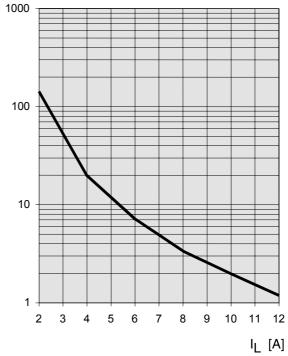
with an approximate solution for $R_L > 0 \Omega$:

$$E_{AS} = \frac{I_{L} \cdot L}{2 \cdot R_{L}} \left(V_{bb} + |V_{OUT(CL)}| \right) ln \left(1 + \frac{I_{L} \cdot R_{L}}{|V_{OUT(CL)}|} \right)$$

Maximum allowable load inductance for a single switch off (one channel)⁴⁾

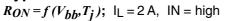
$$L = f(I_L)$$
; $T_{j,start} = 150^{\circ}C$, $V_{bb} = 12 V$, $R_L = 0 \Omega$

Z_L [mH]

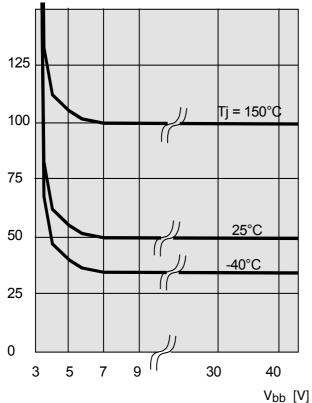




Typ. on-state resistance

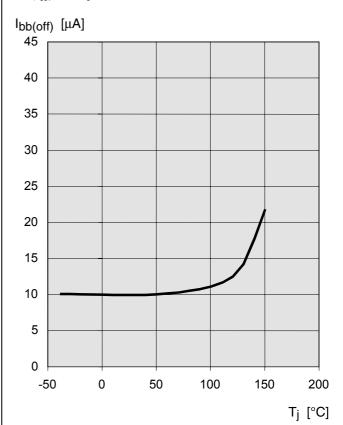






Typ. standby current

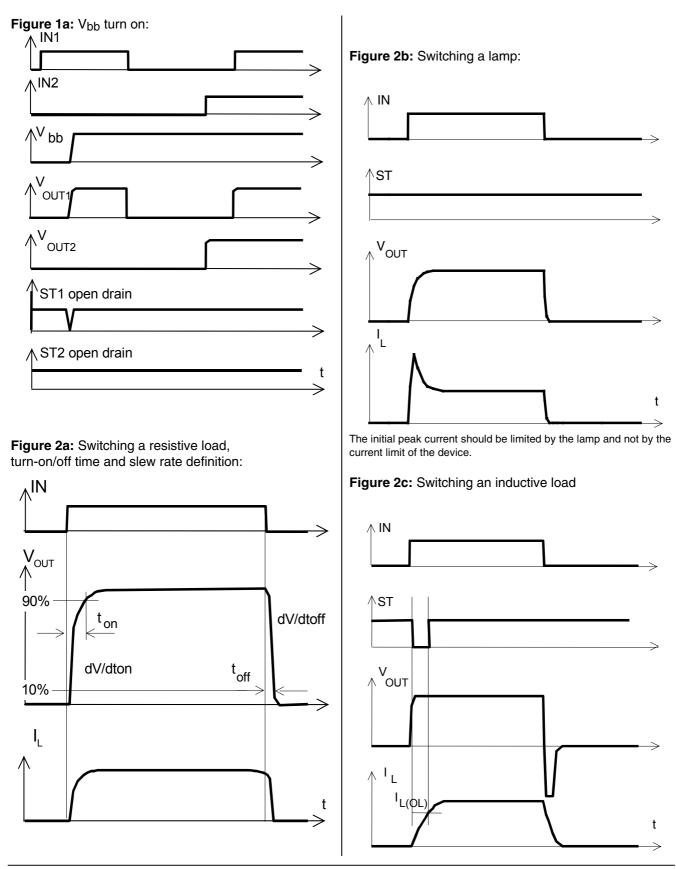
 $I_{bb(off)} = f(T_j); V_{bb} = 9...34 \text{ V}, \text{IN1,2} = \text{low}$





Timing diagrams

Both channels are symmetric and consequently the diagrams are valid for channel 1 and channel 2

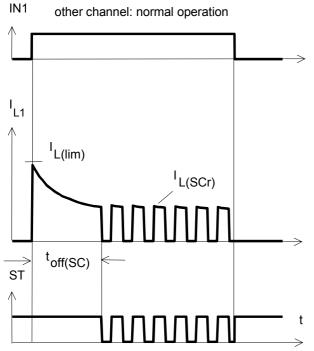




 $^{\ast})$ if the time constant of load is too large, open-load-status may occur

Figure 3a: Turn on into short circuit:

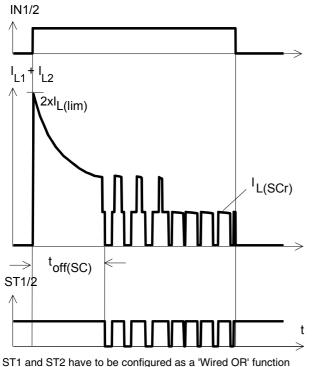
shut down by overtemperature, restart by cooling



Heating up of the chip may require several milliseconds, depending on external conditions

Figure 3b: Turn on into short circuit:

shut down by overtemperature, restart by cooling (two parallel switched channels 1 and 2)



ST1/2 with a single pull-up resistor.

Figure 4a: Overtemperature: Reset if $T_j < T_{jt}$

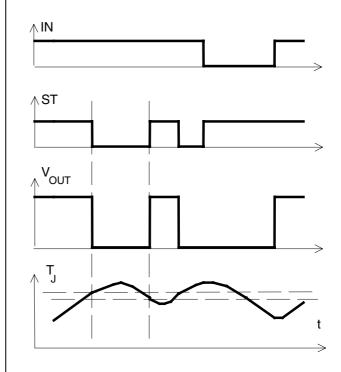


Figure 5a: Open load: detection in ON-state, open load occurs in on-state

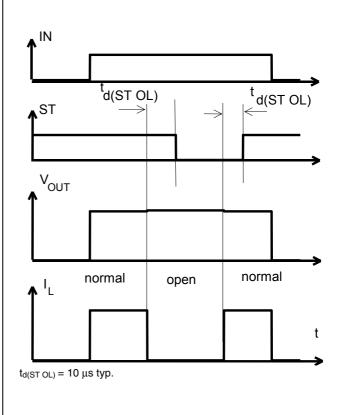
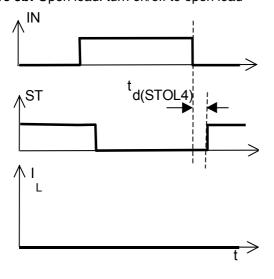




Figure 5b: Open load: turn on/off to open load



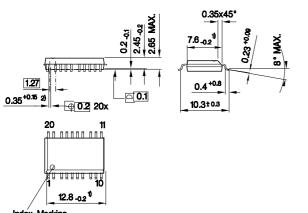


Package and Ordering Code

Standard: P-DSO-20-9

Sales Code	BTS 728 L2
Ordering Code	Q67060-S7014-A2

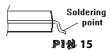
All dimensions in millimetres



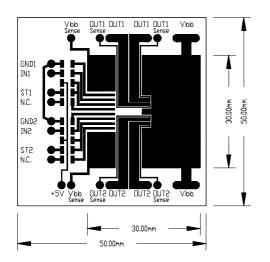
Index Marking

Does not include plastic or metal protrusion of 0.15 max. per side
Does not include dambar protrusion of 0.05 max. per side

Definition of soldering point with temperature T_s : upper side of solder edge of device pin 15.



Printed circuit board (FR4, 1.5mm thick, one layer 70 μ m, 6cm² active heatsink area) as a reference for max. power dissipation P_{tot}, nominal load current I_{L(NOM)} and thermal resistance R_{thia}



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